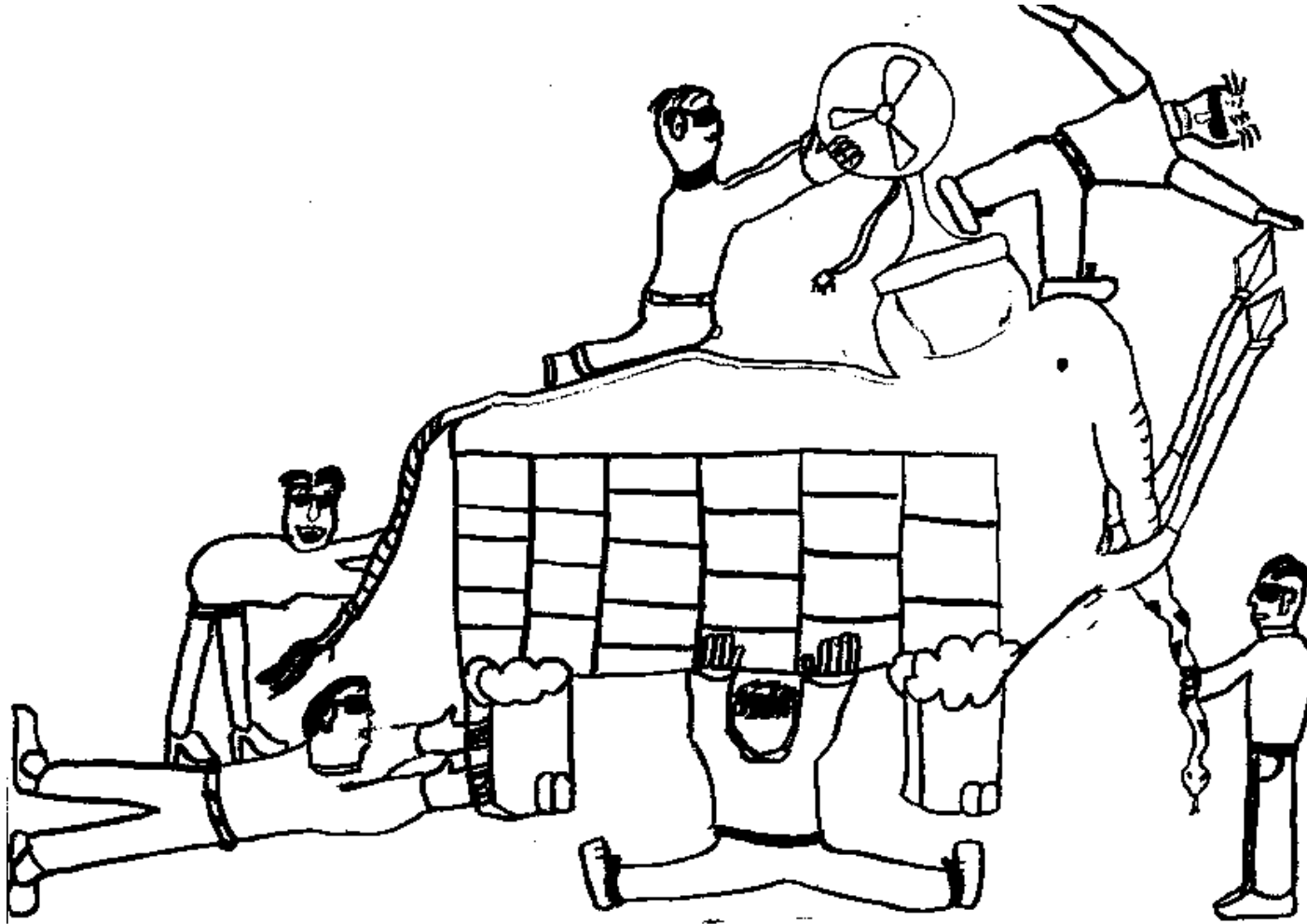


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FIG 5.17 Research is ... like an elephant



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